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# Synthesis of a new chiral phase-transfer catalyst: Chemical activity in alkylation reactions

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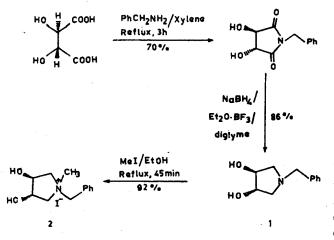
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A new chiral phase-transfer catalyst (3S,4S)-1-benzyl-1-methyl-3,4-pyrrolidin-diol-onium iodide (2) synthesized, is found to be more active than the conventional tetraalkylammonium salts in alkylation reactions on active methylene compounds under usual solid-liquid phase-transfer conditions.

In the last few years growing attention has been focused on the synthesis of chiral phase-transfer catalysts to obviate difficulties encountered in asymmetric synthesis<sup>1-4</sup>. Inspite of growing importance, very few such catalysts are known, derived from ephedrine<sup>1</sup> and cinchonidine<sup>2-4</sup>. Herein, we report the synthesis and the chemical activity of a new chiral phase-transfer catalyst **2**, prepared by quaternization of the known intermediate **1** which was prepared from D-(+)-tartaric acid<sup>5</sup> (Scheme 1).

Alkylation of active methylene compounds under usual solid-liquid phase-transfer conditions<sup>\*</sup> were carried out at room temperature using catalyst 2. All the reactions listed in the Table 1 led exclusively to monoalkylated products with good yields in presence of 1 mole % catalyst. This catalyst is more active than the conventional tetratikylammonium salts, which require higher temperatures when bases like  $K_2CO_3$ or Na<sub>2</sub>CO<sub>3</sub> were used<sup>6</sup>. Further, alkylation of benzyl cyanide with dimethyl sulphate could also be effected, which required simple work-up operation compared to conventional tetraalkylammonium salts. As an example in asymmetric alkylation the efficacy of the pre-

51.	Substrate	RX	Product	Time (hr)	Yield (%)	m.p or b.p/mm Hg(°C) <sup>C</sup>	
10.						Found	Lit.
		MeI	Me-COOEt	2.5	96	79-80/10mm	78-80/10mm
2.		EtBr	Et-COOEt <sup>a</sup>	2	78	202	
١.		n-BuBr	n-Bu	4	86	238	235-40
1.		PhCH <sub>2</sub> Br	PhCH <sub>2</sub> COOEt COOEt	8	88	107/0.1mm	105/0 <b>.1mm</b>
<b>5</b> .		Br		3.5	79	178	
5.	OEt	MeI	Me OEt	2.5	92	80-82/11mm	79-81/11mm
7,	PhCH <sub>2</sub> CN	Me <sub>2</sub> /SO <sub>4</sub>	Me PhCN	12	82	228	230-32
3.	Ethylcyclopenta- none-2-carbo- xylate	MeI	Ethylcyclopentanone- 2-methyl-2-carboxylate 1.17-1.35(t,6H), 1.83-2.		79	181	



#### Scheme 1

sent catalyst was tested with alkylation of ethyl cyclopentanone-2-carboxylate, where the product ethyl cyclopentanone-2-methyl-2-carboxylate has  $[\alpha]_{D}$ = +0.92 (C=1 in methanol) (Table 1; entry 8).

Further work to extend the application of present catalyst for other type of substrates and to modify the catalyst to induce higher asymmetric induction is in progress.

## Experimental

### Preparation of 2

A solution of 1 (0.1 mole, 19.3 g) in ethanol was cooled and methyl iodide (0.125 mole, 17.75 g) was added dropwise during 15 min. The reaction mixture was refluxed for 30-45 min, cooled and treated with ether. The separated solid was filtered and washed twice with ether to give 2 as a white powdery solid; yield 24.8 g (92%); m.p. 132;  $[\alpha]_D = 2.28$  (C = 4.2, methanol) (Found : C, 42.9; H, 5.3; N, 4.2; I, 37.9. C<sub>12</sub>H<sub>18</sub>NO<sub>2</sub>I requires C, 43.0; H, 5.4; N, 4.2; I, 37.9%); <sup>13</sup>C NMR (CD<sub>3</sub>OD) : 57.35, 73.36, 74.48, 75.12, 79.81, 80.16, 132.54, 133.02, 134,51, 136.65.

#### General alkylation procedure

A mixture of diethyl malonate (10 mmole), alkyl halide (13 mmole), catalyst 1 (0.1 mmole) in DMF (15 ml) was treated with anhydrous  $K_2CO_3$  (32 mmole) and allowed to stir at room temperature. After completion of the reaction (see Table 1), the mixture was extracted with dichloromethane, washed with water, brine and dried (Na<sub>2</sub>SO<sub>4</sub>). The solvent was evaporated and the residue was further purified by column chromatography.

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